

单位:mm
Unit:mm

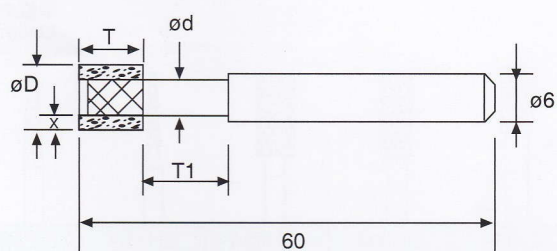
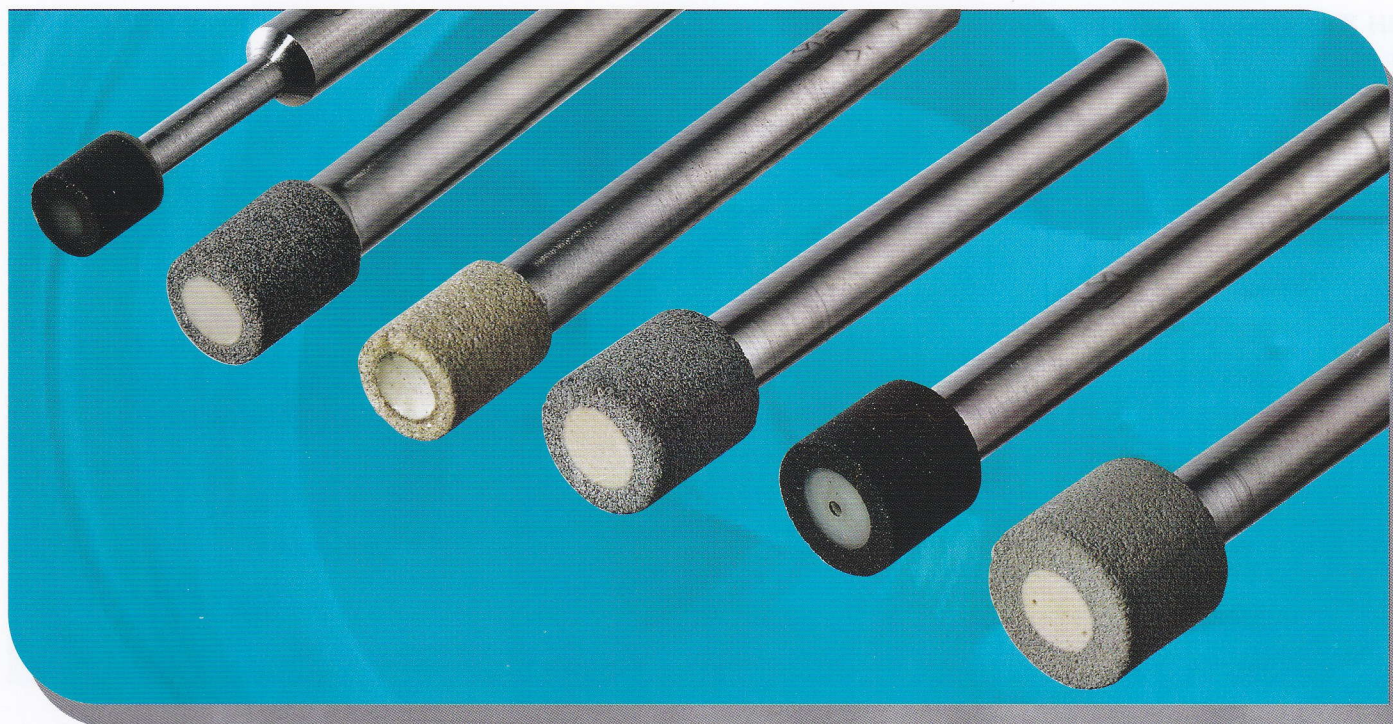
编码/Order no.		ØD	T	N	L	ØB/ØH	粒度
钻石/Diamond	氮化硼/CBN						Grit size
ID-3004	IB-3004	0.4	5	5	45	3.0B	#600
ID-3005	IB-3005	0.5	5	5	45	3.0B	#400
ID-3006	IB-3006	0.6	5	5	45	3.0B	#200
ID-3007	IB-3007	0.7	6	6	45	3.0B	#200
ID-3008	IB-3008	0.8	6	6	45	3.0B	#200
ID-3009	IB-3009	0.9	6	6	45	3.0B	#200
ID-3010	IB-3010	1.0	8	8	45	3.0B	#200
ID-3015	IB-3015	1.5	5	8	45	3.0B	#150
ID-3020	IB-3020	2.0	5	12	45	3.0B	#150
ID-3025	IB-3025	2.5	5	15	45	3.0B	#150
ID-3030	IB-3030	3.0	5	15	45	3.0B	#150
ID-3040	IB-3040	4.0	5	-	50	3.0B	#150
ID-3050	IB-3050	5.0	8	-	50	3.0B	#150
ID-3060	IB-3060	6.0	8	-	50	3.0B	#150
ID-6040	IB-6040	4.0	10	22	80	6.0B	#100
ID-6050	IB-6050	5.0	10	22	80	6.0B	#100
ID-6060	IB-6060	6.0	10	22	80	6.0B	#100
ID-6070	IB-6070	7.0	10	-	80	6.0B	#100
ID-6080	IB-6080	8.0	10	-	80	6.0B	#100
ID-6090	IB-6090	9.0	10	-	80	6.0B	#100
ID-6100	IB-6100	10	10	-	80	6.0B	#100
ID-6120	IB-6120	12	10	-	80	6.0B	#100
ID-6140	IB-6140	14	10	-	80	6.0B	#100
ID-6160	IB-6160	16	12	-	80	6.0B	#100
ID-6200	IB-6200	20	12	-	80	6.0B	#100

标准粒度外其他粒度请指明订购。

Others available upon your request.

注: CBN磨棒柄部增加小沟以区分

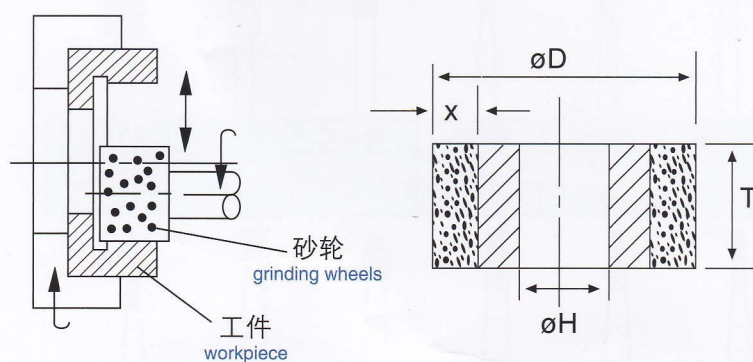
Note: CBN wheel will have a small groove on the shank



带柄型 With shank

型号 Order No.	D	T	X	d	T1	结合剂 Bond	粒度 Grit
D8	8	10	1.5	4.5	15	V(陶瓷) Vitrified	D150
D10	10	10	2	6	/	R(树脂) Resin	B150
D12	12	10	3	6	/		

同心度 $\leq 0.01\text{mm}$
Concentricity $\leq 0.01\text{mm}$



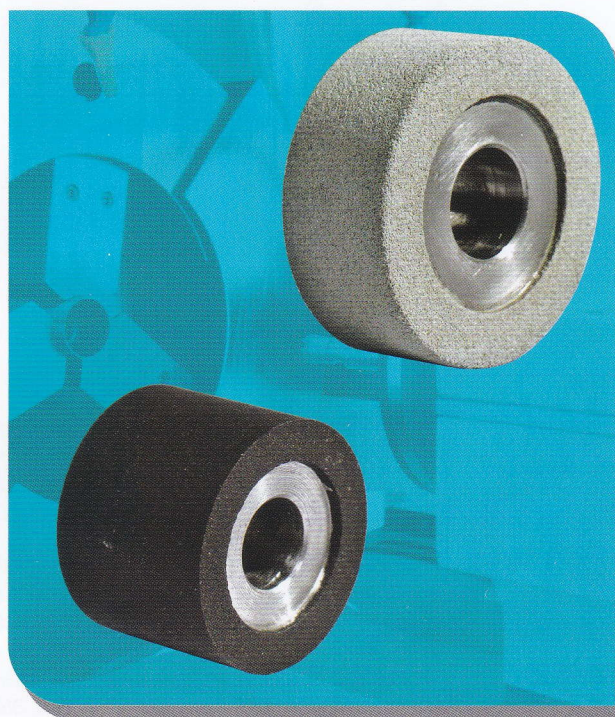
拆换型

Replaceable type

型号 Order No.	D	T	X	H	结合剂 Bond	粒度 Grit
D16	16	12	2.5	6	V(陶瓷) Vitrified	D150
D20	20	12	2.5	10		
D25	25	12	4	10	R(树脂) Resin	B150
D30	30	12	5	10		

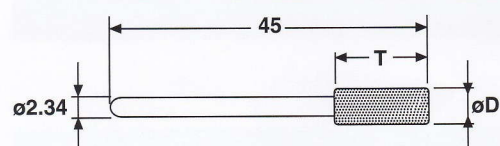
装夹后务必妥善修整以确保同心度

After clamping you will have to dress it until the concentricity is below 0.01mm.



BH 系列磨棒—柄径为 $\phi 2.34\text{mm}$

BH Series- $\phi 2.34\text{mm}$ shank



单位:mm
Unit:mm

										
Order no.	BH11A	BH14A	BH19A	BH24A	BH27A	BH32A	BH39A	BH49A	BH14R	BH24R
ØD	1.1	1.4	1.9	2.4	2.7	3.2	3.9	4.9	1.4	2.4
T	7	7	7	7	7	7	10	10	10	13

										
Order no.	BH20B	BH24B	BH30B	BH35B	BH39B	BH14C	BH19C	BH29C	BH39C	BH49C
ØD	2.0	2.4	3.0	3.5	3.9	1.4	1.9	2.9	3.9	4.9
T	-T	-	-	-	-	7	7	7	10	10

										
Order no.	BH18P	BH24P	BH29P	BH42P	BH14T	BH19T	BH26T	BH30S	BH30Y	BH17J
ØD	1.8	2.4	2.9	4.2	1.4	1.9	2.6	3.0	3.0	1.7
T	10	12	14	6	7	7	7	6	-	10



BHS-30: 套装30支组, 以上各一支 (30pcs/set, contains one each of above point).

BHS-300: 套装30支组 (以下每种两支) (30pcs/set, contains two each as below).

BH-11A, 14A, 19A, 24A, 27A, 14C, 19C, 18P, 24P, 20B, 24B, 14T, 19T, 26T, 17J

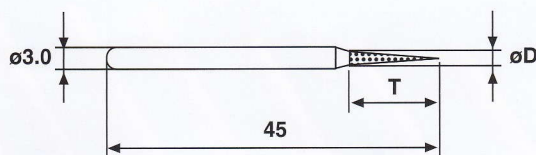


BHS-20: 套装20支组, 内容如下 (20pcs/set, Contains one each as below):

BH-11A, 14A, 19A, 24A, 27A, 32A, 20B, 24B, 35B, 14C, 19C, 18P, 24P, 42P, 14T, 19T, 26T, 30S, 30Y 17J

BM 系列磨棒—柄径为 $\phi 3.0\text{mm}$

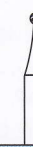
BM Series- $\phi 3.0\text{mm}$ shank

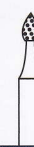


单位:mm
Unit:mm

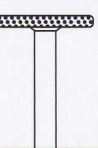
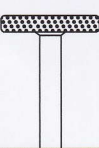
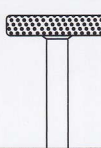
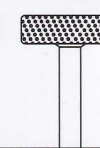
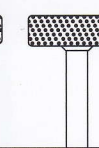
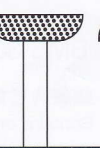
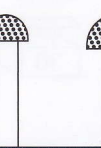
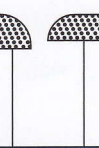
																		
øD	ø1	ø1.5	ø2	ø2.5	ø3	ø3.5	ø4	ø5	ø6	ø1	ø1.5	ø2	ø2.5	ø3	ø3.5	ø4	ø5	ø6
T	8	8	8	8	10	10	10	10	10	8	8	8	8	10	10	10	10	10
NO.	10A	15A	20A	25A	30A	35A	40A	50A	60A	10C	15C	20C	25C	30C	35C	40C	50C	60C

																		
øD	ø2	ø3	ø3	ø1.2	ø1.5	ø1.5	ø2	ø3	ø3.3	ø3.3	ø2	ø3	ø4	ø5	ø6	ø2	ø3	ø3.3
T	10	10	10	16	13	10	12	14	15	10	12	15	15	15	13	10	10	15
NO.	20T	30T	30V	13R	14R	15R	20R	30R	31R	32R	20P	30P	40P	50P	60P	20F	30F	33F

																		
øD	ø4	ø5	ø6	ø6	ø2	ø3	ø4	ø5	ø5	ø6	ø1	ø1.5	ø2	ø2.5	ø3	ø4	ø5	ø6
T	10	10	12	10	6	14	9	10	13	13	-	-	-	-	-	-	-	-
NO.	40F	50F	60F	61F	20J	30J	40J	50J	51J	60J	10B	15B	20B	25B	30B	40B	50B	60B

																		
øD	ø8	ø3	ø4	ø5	ø5	ø6	ø6	ø2	ø3	ø3	ø3	ø3	ø3	ø3	ø3	ø4	ø5	ø6
T	-	5	7	9	12	10	12	4	6	5.5	6	6	6	6	5	8	10	12
NO.	80B	30Q	40Q	50Q	51Q	60Q	61Q	20S	30S	31S	32S	33S	34S	35S	36S	40S	50S	60S

											
øD	ø13	ø13	ø13	ø13	ø13	ø13	ø13	ø10	ø12	ø13	ø13
T	1	1.5	2	2.5	3	3.5	4	4	2	2	1
NO.	1310U	1315U	1320U	1325U	1330U	1335U	1340U	100Y	120X	130X	1310E

												
øD	ø13	ø13	ø13	ø13	ø13	ø13	ø6	ø8	ø13	ø6	ø8	ø13
T	1.5	2	2.5	3	3.5	4	3.5	4.5	3.4	3.5	4.5	3.4
NO.	1315E	1320E	1325E	1330E	1335E	1340E	60W	80W	130W	60M	80M	130M

粒度: 外径 $\phi 6.0\text{mm}$ 以上: #100, $\phi 2.0\sim 5.0\text{mm}$: #120, $\phi 1.5$ 以下: #150

Grit size: ϕD over $\phi 6.0\text{mm}$: #100, $\phi 2.0\sim 5.0\text{mm}$: #120, $\phi 1.5\text{mm}$ & under: #150

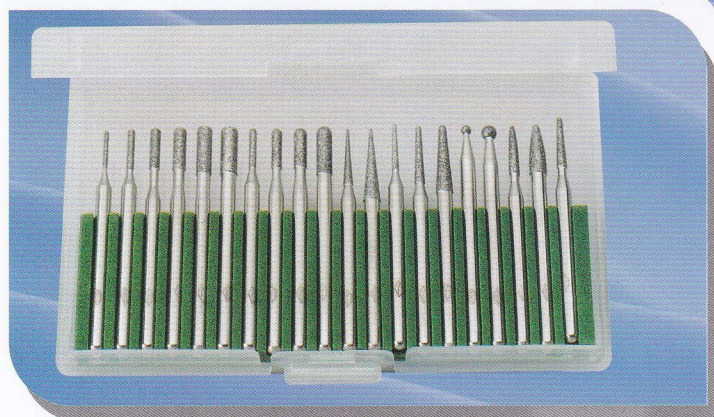
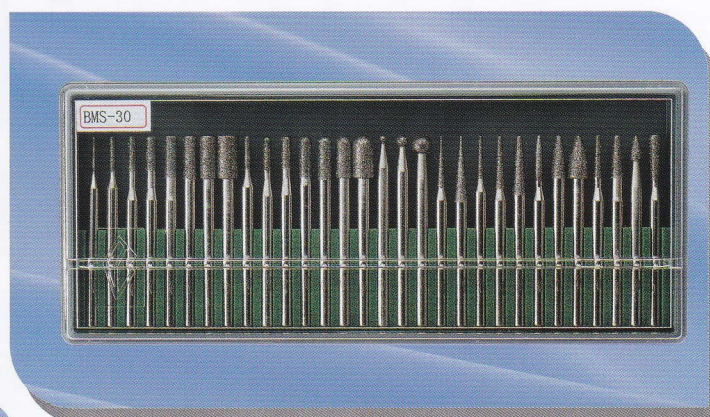


BMS-30: 30支组(30pcs/set)

组裝内容如下

Contains one each of below:

BM-10A, 15A, 20A, 25A, 30A, 35A, 40A
50A, 20B, 30B, 50B, 15C, 20C, 25C
30C, 35C, 40C, 50C, 20P, 30P, 15R
20R, 30R, 30S, 20F, 30F, 50F, 20T
30T, 30V.



BMS-20: 20支组(20pcs/set)

组裝内容如下

Contains one each of below:

BM-10A, 15A, 20A, 25A, 30A, 35A
15C, 20C, 25C, 30C, 20P, 30P
15R, 20R, 30R, 20B, 30B, 20F
30F, 20T.

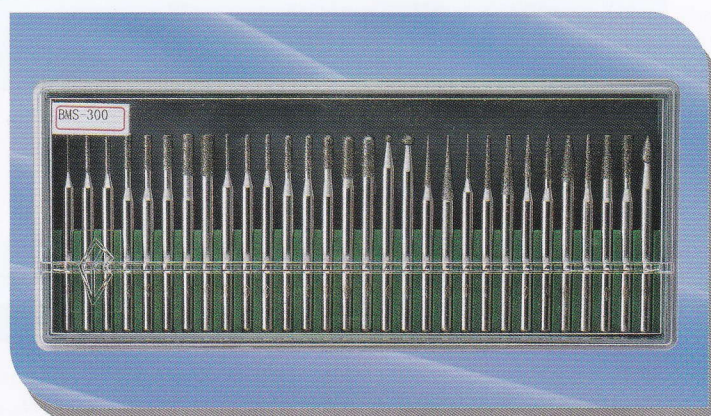


BMS-300: 30支组(30pcs/set)

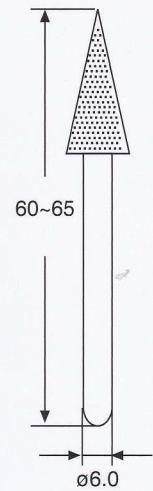
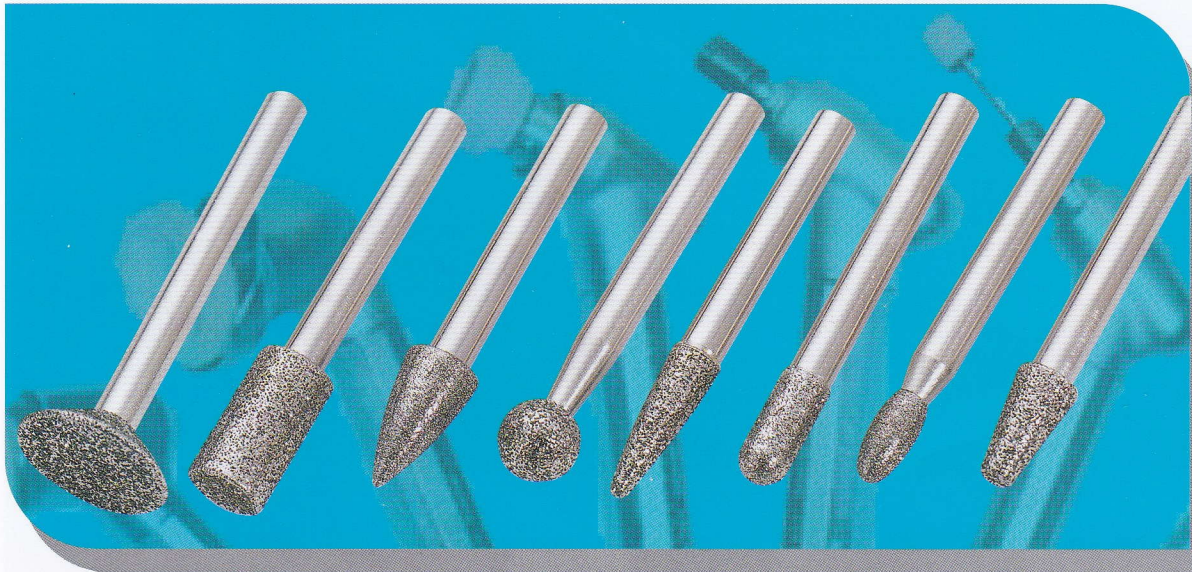
组裝内容如下

Contains one each of below:

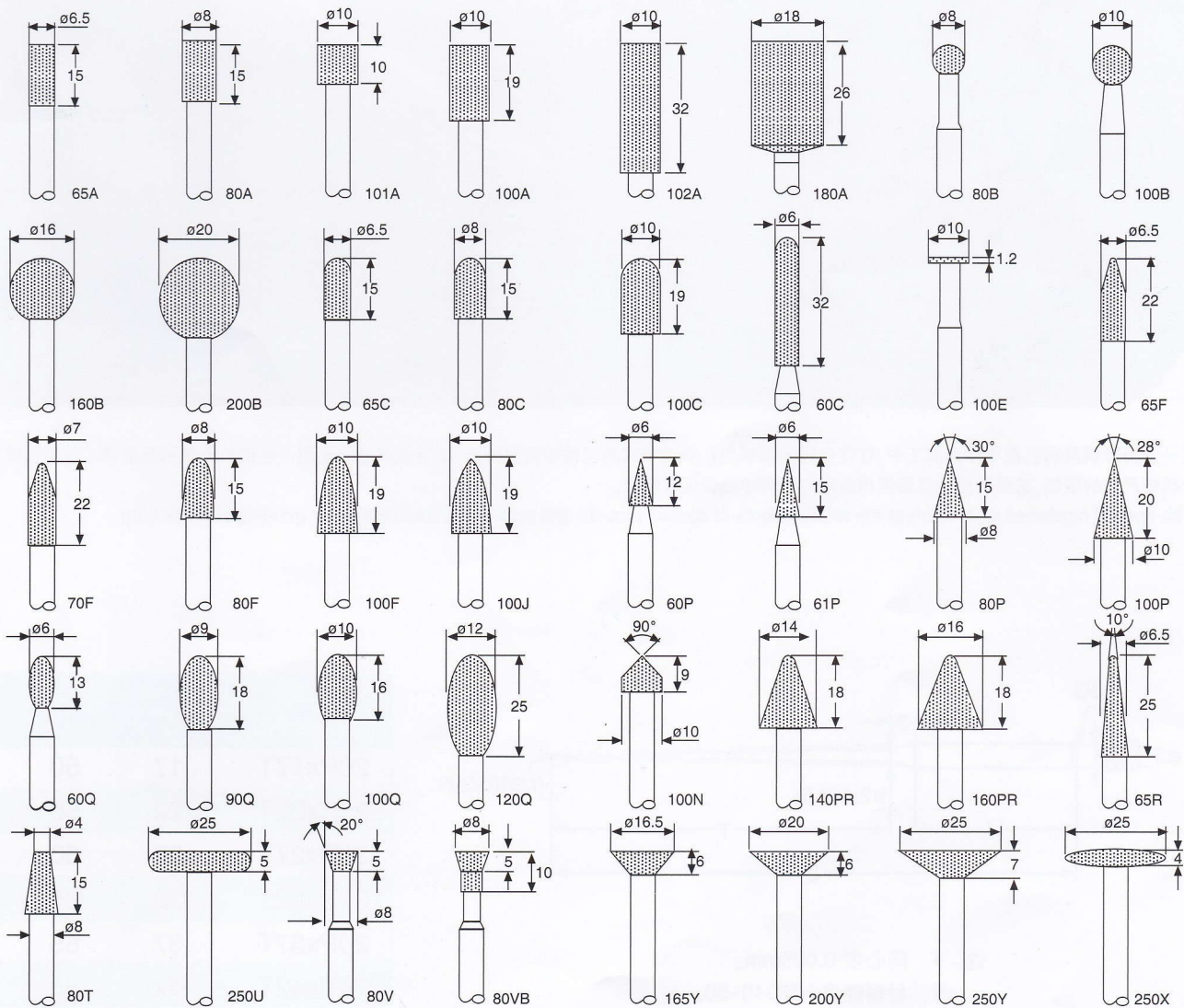
BM-10A, 15A, 15A, 20A, 20A, 25A
30A, 35A, 10C, 15C, 15C, 20C
20C, 25C, 30C, 35C, 20B, 30B
20P, 30P, 15R, 20R, 30R, 20F
20F, 30F, 20T, 30T 30V, 30S



BC 系列—柄径为 $\phi 6.0\text{mm}$
BC Series— $\phi 6.0\text{mm}$ shank



单位:mm
Unit:mm



粒度: #40, #60, #100, 订购时请注明
Grit size: #40, #60, #100. When ordering, Please specify.