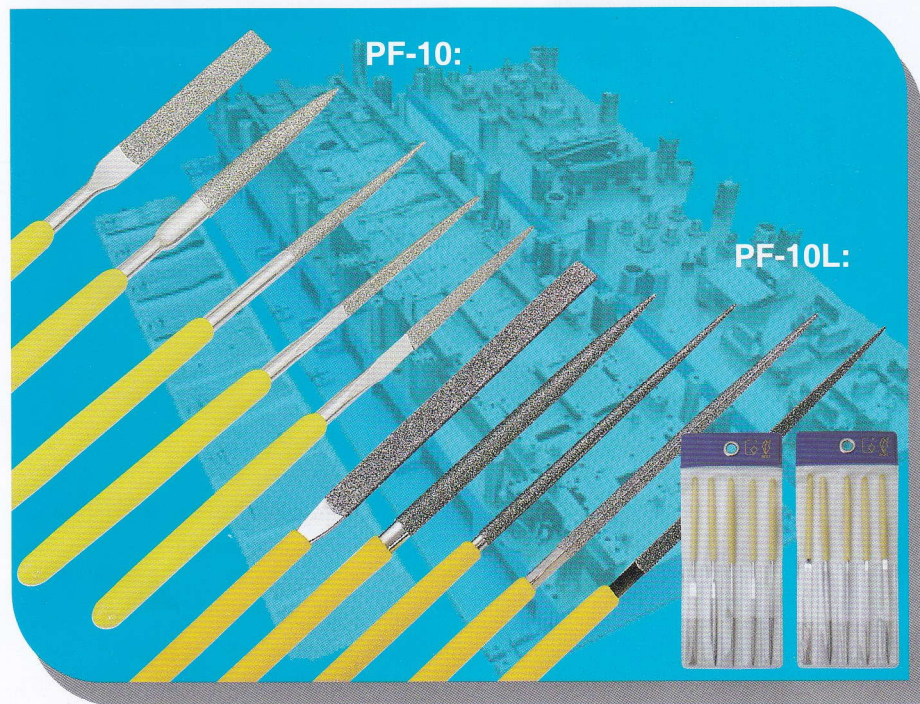
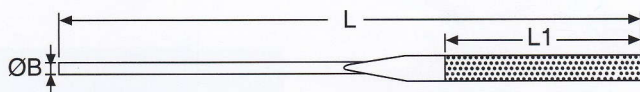


本系列锉刀适用于模具及各类制品的有形状要求的部位的精密修整。

These series files are applied to the mold and all kinds of products, parts of the shape requirements.



型号&粒度 Order No. & Grit size	截面形状 Cross- Section	B	L	L1
PF-101 #120	5.5x1.5	3.0	140	50
PF-102 #120	5x2			
PF-103 #150	∅3			
PF-104 #150	2.5x2.5			
PF-105 #150	△ 3.5			

5支/组，标准型。
5pcs/set, Standard type.

型号&粒度 Order No. & Grit size	截面形状 Cross- Section	B	L	L1
PF-101L #120	5.5x1.5	3.0	140	70
PF-102L #120	5x2			
PF-103L #150	∅3.2			
PF-104L #150	2.5x2.5			
PF-105L #150	△ 3.5			

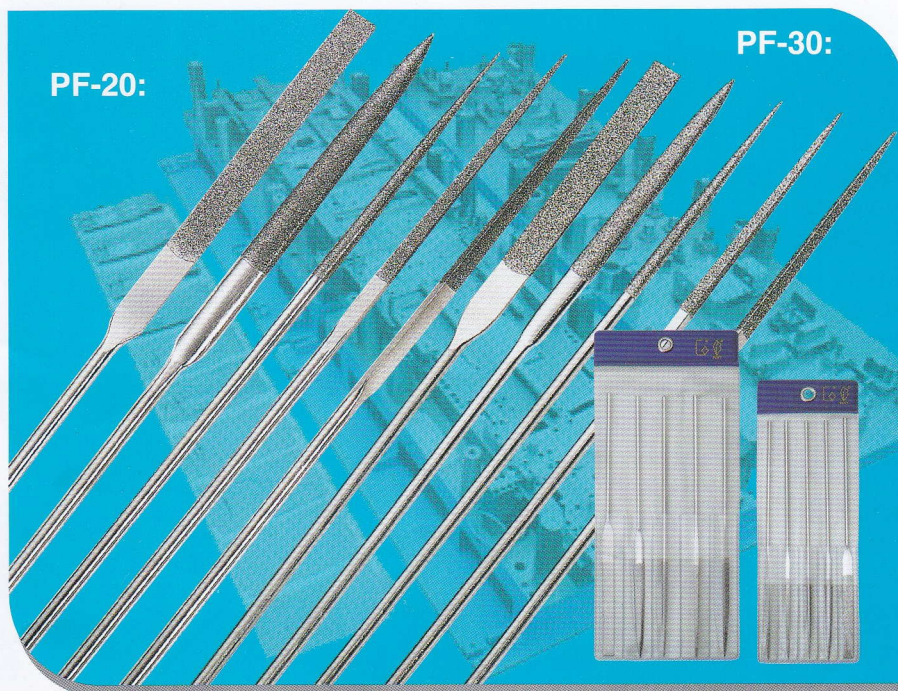
5支/组，金刚石部分加长，有效延长使用寿命。
5pcs/set, lengthened diamond length, longer life.

型号&粒度 Order No. & Grit size	截面形状 Cross- Section	B	L	L1
PF-201 #120	8.0x1.6	4.0	200	70
PF-202 #120	7.8x2.2			
PF-203 #150	∅4			
PF-204 #150	3.5x3.5			
PF-205 #150	△ 4.8			

5支/组，粗壮的设计更有利于强力磨修。
5pcs/set, for rougher grinding.

型号&粒度 Order No. & Grit size	截面形状 Cross- Section	B	L	L1
PF-301 #120	7.5x1.5	3.4	180	60
PF-302 #120	6.2x1			
PF-303 #150	∅3.5			
PF-304 #150	3.2x3.2			
PF-305 #150	△ 4			

5支/组，提供不同的尺寸供客户选择。

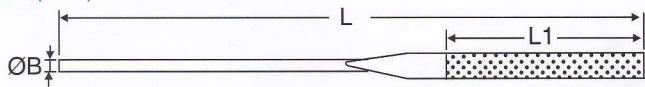




钻石精密锉刀

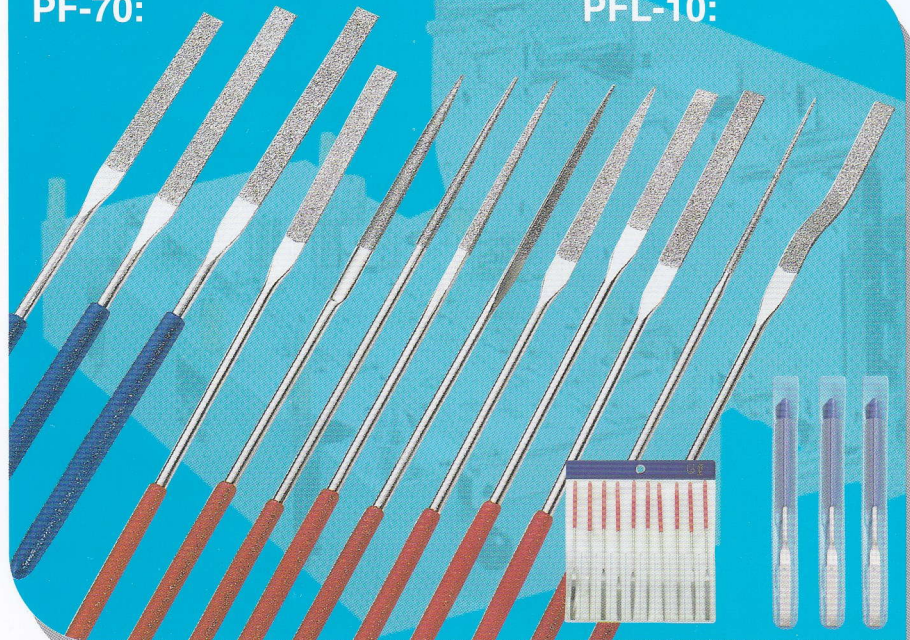
DIAMOND PRECISION FILES

本系列锉刀适用于模具及各类制品的有形状要求的部位的修整。
These series files are applied to the mold and all kinds of products, parts of the shape requirements.



PF-70:

PFL-10:

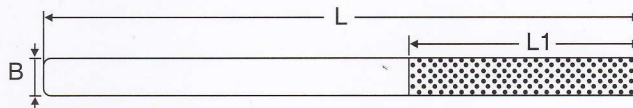


型号/粒度 Order No. & Grit size	截面形状 Cross- Section	B	L	L1
PF-705 #150	5.5x0.5	3.0	140	40
PF-708 #150	5.5x0.8	3.0	140	50
PF-710 #150	5.5x1.0			

单支包装，模具窄缝修整专用。
Single pack, great for getting into narrow ribs and slots for deburring and finishing

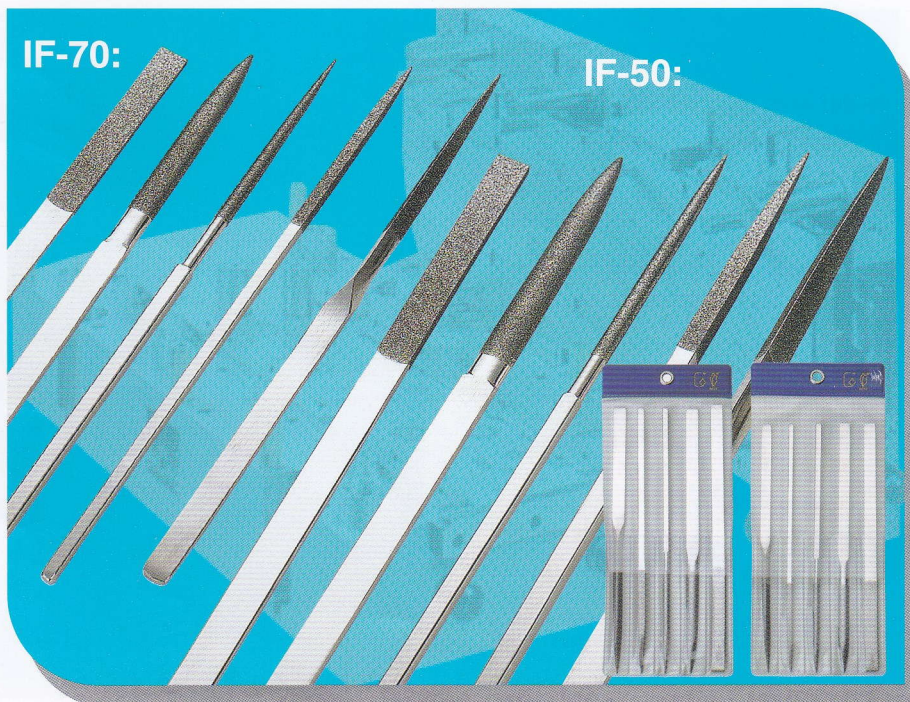
型号&粒度 Order No. & Grit size	截面形状 Cross- Section	B	L	L1
PFL-101 #200	5.5x1.5			
PFL-102 #200	5x2			
PFL-103 #200	∅3	3.0	180	50
PFL-104 #200	3x3			
PFL-105 #200	3.5			
PFL-106 #200	5.5x1			
PFL-705 #200	5.5x0.5	3.0	180	40
PFL-708 #200	5.5x0.8			
PFL-03 #200	∅2.5	3.0	180	50
PFL-01 #200	5.5x1.5			

10支/组，比PF-10柄长，较好抓持。
10pcs/set, longer shank, easy to hold.



IF-70:

IF-50:



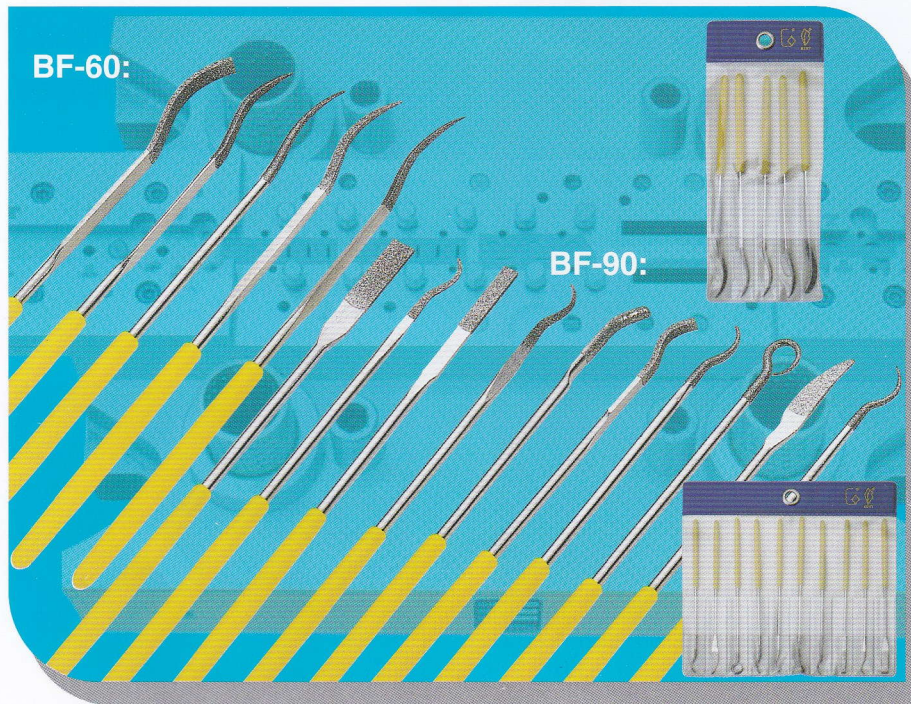
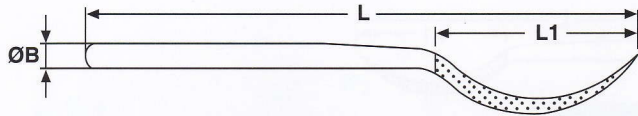
型号&粒度 Order No. & Grit size	截面形状 Cross- Section	B	L	L1
IF-501 #100	10x3.5	10.5x3.5		
IF-502 #100	10.5x3.5	10.5x3.5		
IF-503 #120	∅5	5x5	215	80
IF-504 #120	6x6	5.7x5.7		
IF-505 #120	8.4	10x3.5		

5支/组，铁工用粗磨加工。
5pcs/set, rough grinding for ironsmith.

型号/粒度 Order No. & Grit size	截面形状 Cross- Section	B	L	L1
IF-701 #100	9.5x2.5	9.2x2.3		
IF-702 #100	8.5x3	8.3x3		
IF-703 #120	∅4.5	5x5	200	70
IF-704 #120	4x4	3.7x3.7		
IF-705 #120	6.5	8x3		

5支/组，铁工用粗磨加工。比IF-50更灵巧。
5pcs/set, more convenient than IF-50

本系列锉刀使用于各类异型模具及制品的雕铣或电火花加工后的修整。
The bent files are suitable for different kinds of applications such as deburring and EDM-scale removal.

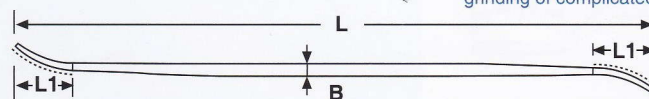


型号&粒度 Order No.& Grit size	截面形状 Cross- Section	B	L	L1
BF-601 #150	5.5x1.5	3.0	140	30
BF-602 #150	5x2			
BF-603 #150	∅3			
BF-604 #150	2.5x2.5			
BF-605 #150	3			

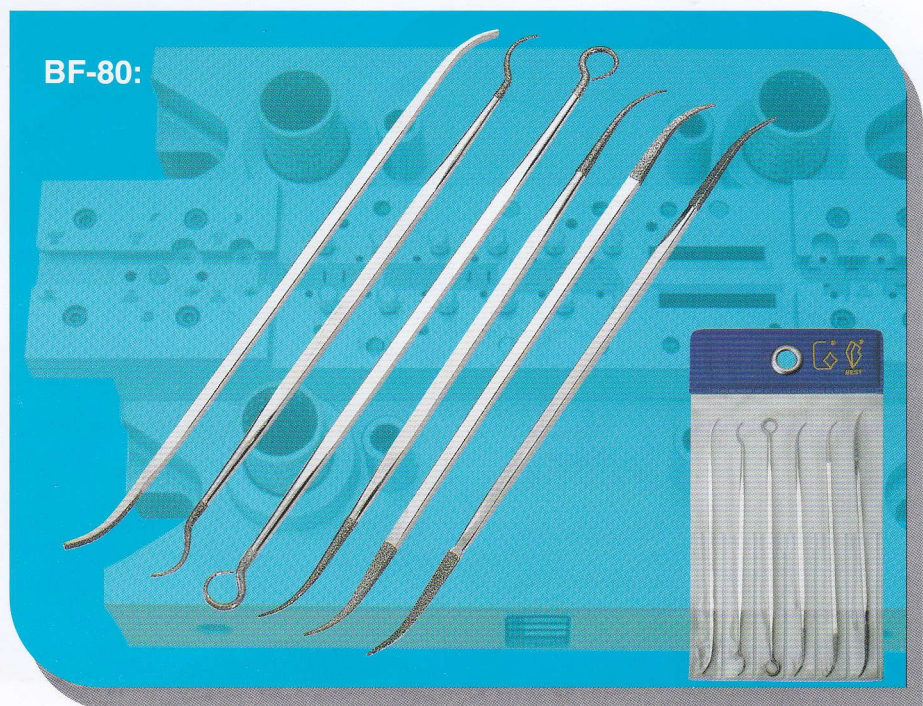
5支/组, 标准型
5pcs/set, standard type.

型号&粒度 Order No.& Grit size	截面形状 Cross- Section	B	L	L1
BF-901 #150	6x1.3	3.0	140	20
BF-902 #150	2.5x2.5			
BF-903 #150	3.5x1.5			
BF-904 #150	3.5			
BF-905 #150	5x2			
BF-906 #150	3.5x1.5			
BF-907 #150	3.5x2.4			
BF-908 #150	∅3			
BF-909 #150	5x1.5			
BF-910 #150	∅2.5			

10支/组, 手持型, 形状齐全, 适合小型复杂模具及制品修磨。较好抓持。
10pcs/set, hand-held style, various design for grinding of complicated moulds and products.



BF-80:



型号&粒度 Order No.& Grit size	截面形状 Cross- Section	B	L	L1
BF-801 #150	3.2x2.1	20		
BF-802 #150	∅2			
BF-803 #150	∅2.5	15		
BF-804 #150	∅3			
BF-805 #150	3x3	25	155	30
BF-806 #150	3.0			

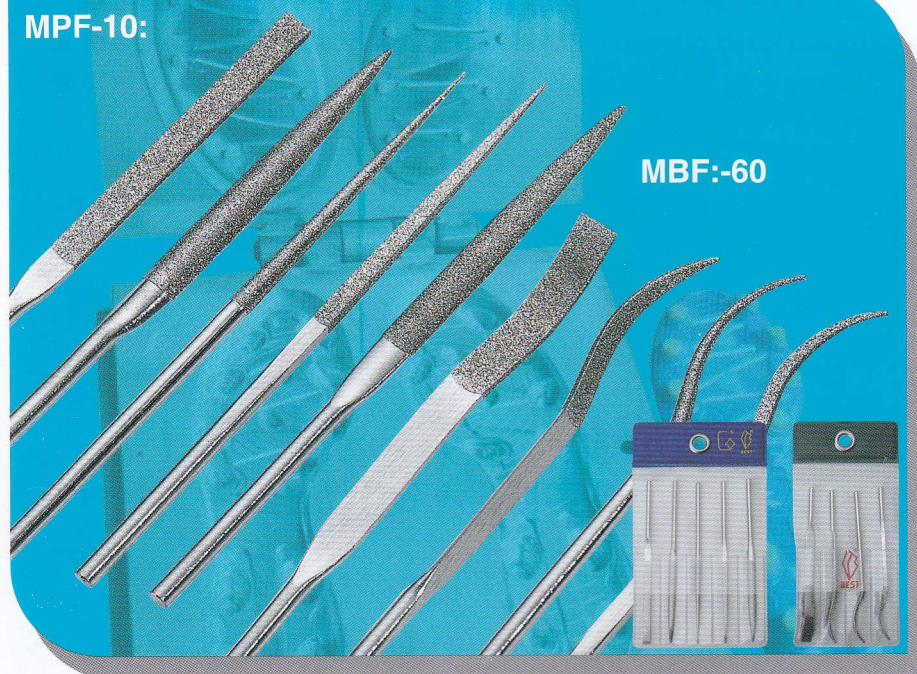
6支/组, 两头均可使用, 方形手柄
Two sides diamond files with square shank.

本系列锉刀配合气、电动或超声波研磨机用于各类异型模具及制品的雕铣或电火花加工后的修整。

Machine files are fit in with pneumatic, electric or ultrasonic lapping machine for different kinds of applications such as deburring and EDM-scale removal.



MPF-10:



MBF-60

型号&粒度 Order No.& Grit size	截面形状 Cross- Section	B	L	L1
MPF-101 #150	□ 4x1.2			
MPF-102 #150	⤿ 5x1.8			
MPF-103 #150	○ ø3	3.0	90	45
MPF-104 #150	□ 2.5x2.5			
MPF-109 #150	○ 5x2			

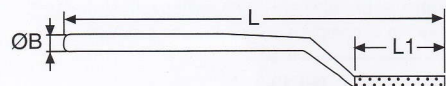
5支/组，标准型。

5pcs/set, standard type.

型号&粒度 Order No.& Grit size	截面形状 Cross- Section	B	L	L1
MBF-601 #150	□ 5.5x1.2			
MBF-602 #150	⤿ 5x2			
MBF-603 #150	○ ø2.5	3.0	85	30
MBF-604 #150	□ 2.5x2.5			

4支/组，弯曲型。

4pcs/set, bent type.



MBF-90:



型号/粒度 Order No.& Grit size	截面形状 Cross- Section	B	L	L1
MBF-901 #150	□ 5.8x1.2		65	20
MBF-902 #150	□ 3.2x1.4		65	20
MBF-903 #150	⤿ 5x2		68	20
MBF-904 #150	□ 3.2x1.4		65	22
MBF-905 #150	○ ø3	3.0	82	20
MBF-906 #150	○ ø3		67	30
MBF-907 #150	△ 3.5x2		67	25
MBF-908 #150	□ 3.2x1.4		65	25
MBF-909 #150	□ 3.2x1.4		65	25
MBF-910 #150	○ 3.5x2.5		67	20

10支/组，形状齐全，适合小型复杂模具及制品修磨。

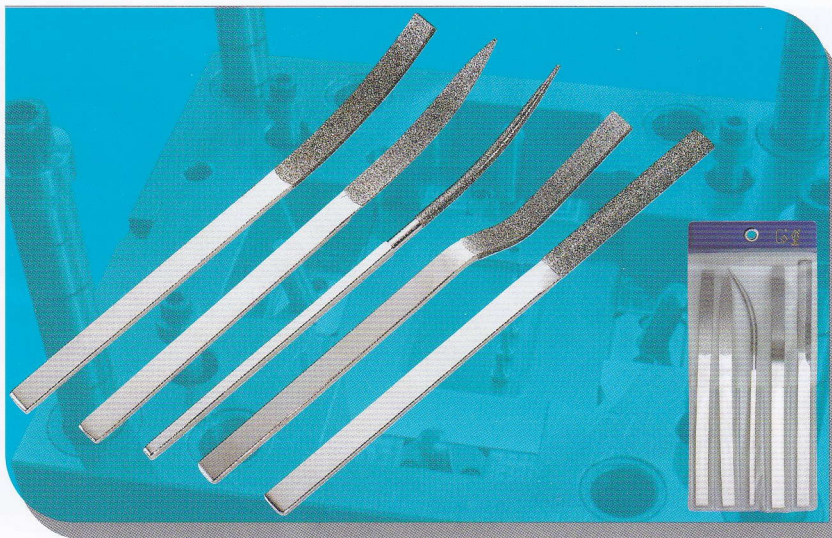
10pcs/set, applied for complicated moulds and parts

特点:

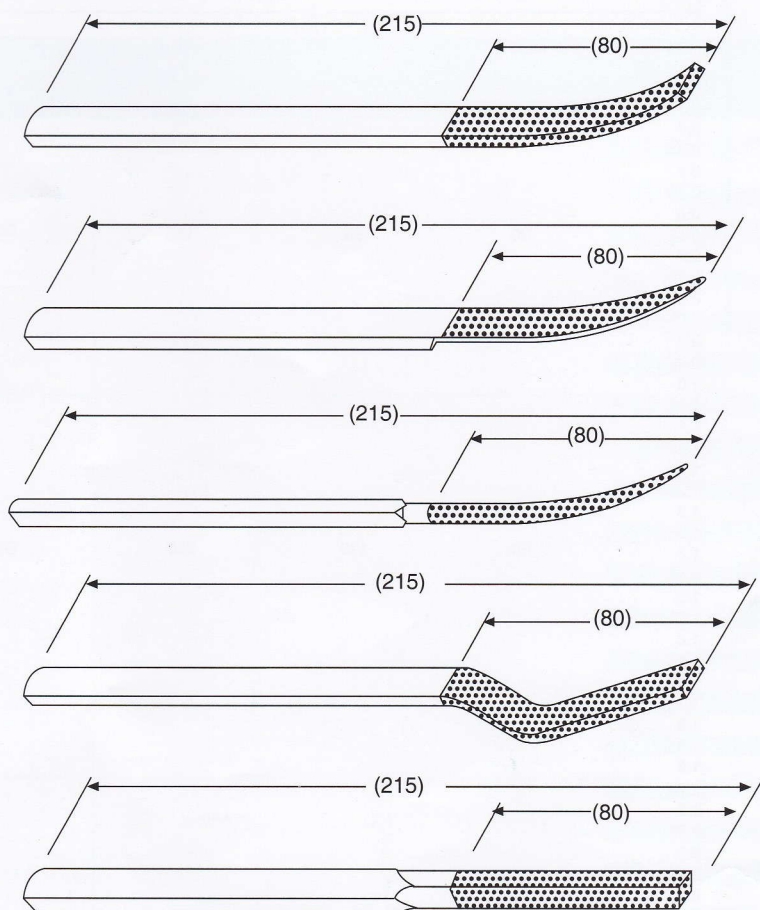
IF-50系列基础上进行弯曲改进, 更适用弧、缝、角等部位的加工。

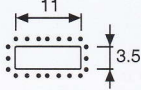
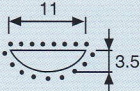
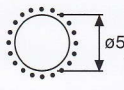
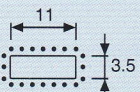
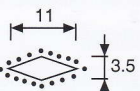
Feature:

Bending type of IF-50 series, suitable for corners, arcs and slots.



单位:mm
Unit:mm



型 状 Shape	粒 度 Grit size	编 号 Orde no.
	#100	HF-01
	#100	HF-02
	#100	HF-03
	#100	HF-04
	#100	HF-05

应用图例 Apdication

